



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3136-043
Job Sheet 176295



Part No: D3136-043

Job Qty: 5 ea *to cmf.*

Part Name: Window Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV F IPP Rev:A 04.02.04 New issue KJ/DS IPP Rev.B 07.05.29 Thermoform in-house DL IPP rev C 07.09.28 Rev E dwg EC verified by:DD IPP Rev:D 10.06.24 added note in qc5 seq 170 DD ver:EC IPP Rev E 14/01/20 Replace "Folio" with Work Instruction DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs		4/26/18	0.00	0.00	Purchasing		<i>At 11/19</i>
140	Packaging	5 pcs		4/26/18	0.00	0.00	Packaging2		<i>At 11/19</i>
150	QC	5 pcs		4/26/18	0.00	0.00	QC6		<i>11 APR 23 2018</i>
170	Packaging	5 pcs		4/26/18	0.00	0.00	Packaging3-1		<i>APR 24 2018</i>
180	QC21-SA	5 Ea		4/26/18	0.00	0.00	QC21		<i>21 9-80 APR 26 2018</i>

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

PO: 439458 cmf.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3136-043P	Window Assembly	5 pcs (1 ea)	110-Purchasing	<i>5062980 5063080</i>
MACRLICS.125	1/8" Polycast li Sheet	19.5000 sf (3.9 ea)	110-Purchasing	<i>5063053 5063103</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-043P	5	5	0
	MACRLICS.125	20	2,031	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	21.000Inches ± 0.030	21.030 20.970		
2	Window Assembly	25.750Inches ± 0.030	25.780 25.720		
3	Window Assembly	26.250Inches ± 0.030	26.280 26.220		

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S063057



Window Assembly

PART NO: D3136-043

Serial No/Batch: S063057

Revision:

Operation: Packaging

Change No:

Mfg Date: 04/19/18

Job No: 176295



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PURCHASE ORDER **PO039458**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039458
PO Date: 3/29/18
Due Date: 4/27/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:

REFUSED

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3875-1L08P			Floor Protector - Passenger Clear	Firmed	4/27/18	6 pcs	0 pcs	6 pcs	\$169.00/pcs	\$1,014.00
Line Item Note job no. 175160											
3	D3136-043P			Window Assembly receive pcs wo 176109	Partial	4/23/18	1 pcs	1 pcs	0 pcs	\$100.00/pcs	\$0.00
				wo 175900	Firmed	4/27/18	5 pcs	5 pcs	5 pcs	\$100.00/pcs	\$500.00
Sub Total:							6	1	5		\$500.00

*176295 mtl
(new job line 3)*

Grand Total: \$1,514.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

CL

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Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39458 SO # 023084

Part #	D3136-043 (D3136-3)	Qty.	6	Batch #	-001
Description	SPACEDOOR WINDOW	Material usage	1 SHEET	Lot#	240394
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: APRIL 17, 2018 COFC # 057

QTY REVISED TO 6 PCS
(FROM 5) APRIL 24, 2018
TO CO-INCIDE WITH SHIPPING ERROR.

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